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ASI Series User's Manual

ASI-700/1000/1500/2000/3000/4000

PURE SINE WAVE
POWER INVERTER

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1. Safety Instructions

1-1. General Safety Precautions

Warning! Before using the Inverter, read and file the safety instructions.

- Do not expose the inverter to rain, snow, spray or dust. To reduce the risk of fire hazard, do not cover or obstruct the ventilation openings and do not install the inverter in a zero-clearance compartment.
- To avoid the risk of fire and electric shock, make sure that the existing wiring is in good electrical condition, and the wire size is not undersized.
- This equipment contains components, which can produce arcs or sparks. To prevent fire or explosion do not install in compartment containing batteries or flammable materials or in location, which require ignition protected equipment. This includes any space containing gasoline-powered machinery, fuel tanks, or joints, fittings, or other connection between components of the fuel system.
- Depending on the user scenario, the AC output of the inverter may require user installed breaker or fuse. In AC output hardwire application, AC socket will not been provided. The inverter incorporates standard AC short circuit protection.
- The following precautions should be taken when working on the inverter:
  Step 1 Remove watches, rings, or other metal objects
  Step 2 Use tools with insulated handles
  Step 3 Wear rubber gloves and boots

1-2. Other Safety Notes

- Upon receipt, examine the carton box for damage. Notify the carrier immediately, before opening if damage is evident.

- Do not operate near water or in excessive humidity.
- Do not open or disassemble the inverter, and warranty may be voided.
- The DC side connections should be firm and tight.
- Grounding: Reliable grounding should be maintained.
- Do not drop a metal tool on the battery. The resulting spark or short-circuit on the battery or on the other electrical part may cause an explosion.
- Install the inverter in a well-ventilated area. Do not block the front air vents, or the rear air exhausts of the unit.
- Wiring: Adequate input power must be supplied to the inverter for proper use; correct wiring sizes must be ensured.
- Mount the inverter such that the fan axis is horizontal.
- Do not operate the inverter close to combustible gas or open fire.
- Do not operate appliances that may feed power back into the inverter.
- Temperature: The inverter should be operated in an ambient temperature range of -20 C to 40 C otherwise the output efficiency may be affected. Air flow to the inverter must not be blocked.

2. Functional Characteristics Introduction

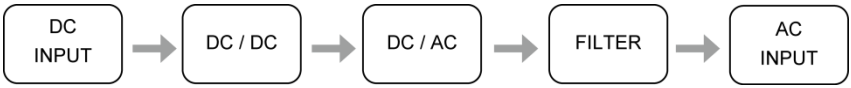
2-1. System

The unit is a highly reliable DC-AC inverter system, designed with advanced power electronic and microprocessor technology offering the following features:

- Pure sine wave output (THD < 5%) to operate
- Optional bypass relay (TR-40) function
- Intelligent software for power management

- Loading and temperature controlled cooling fan
- CR-8/CR-16 remote management and control
- RS-232 communication
- Dry contact terminal
- Efficiency max. 90%
- Advanced Protection Features
  - Input over/under voltage protection
  - Internal over temperature protection
  - Input reverse polarity protection (Fuse)
  - Output overload protection
  - Output short circuit protection

2-2. Block Diagram



2-3. Electrical Specification

2-3-1. ASI-700 Series Specification

Electrical	Specification	Model No.		
	Item	ASI-700-112	ASI-700-124	ASI-700-148
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5VDC	21~33VDC	42~66VDC
	No Load Current	<1.5 A @12VDC	<0.8 A @24VDC	<0.5 A @48VDC
	Power Saving Mode	<0.1A @12VDC	<0.06A @24VDC	<0.05A @48VDC
Output Characteristics	Continuous Output Power	700 VA (± 3%)		
	Maximum output Power (1Min)	> 700 VA~810 VA (100%~115%)		

Electrical	Specification	Model No.		
	Item	ASI-700-112	ASI-700-124	ASI-700-148
Output Characteristics	Surge Power (1Sec)	< 1230 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	100 / 110 / 115 / 120 VAC (± 5%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		
	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified UL 458 (UL only for GFCI receptacles)		----
	EMC standards	Certified FCC class B		
	E-mark	----		
Dimension(WxHxD)		200.0mm X 83.0mm X 330.1mm		
Weight		2.6 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 1. ASI-700 Series for Output 100/110/115/120 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V, Vo=100/110/115/120VAC 80% Full load (PF=1.0)

2-3-2. ASI-700 Series Specification

Electrical	Specification Item	Model No. ASI-700-212	ASI-700-224	ASI-700-248
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5VDC	21~33VDC	42~66VDC
	No Load Current	<1.5 A @12VDC	<0.8A @24VDC	<0.5 A @48VDC
	Power Saving Mode	<0.1 A @12VDC	<0.06A @24VDC	<0.05 A @48VDC
Output Characteristics	Continuous Output Power	700 VA (± 3%)		
	Maximum output Power (1Min)	> 700 VA~810 VA (100%~115%)		
	Surge Power (1Sec)	< 1230 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	200 / 220 / 230 / 240 VAC (± 3%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		
	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified EN 60950-1		

Electrical	Specification	Model No.		
	Item	ASI-700-212	ASI-700-224	ASI-700-248
Safety & EMC	EMC standards	Certified EN 55022; EN 55024; EN 61000-3-2, -3-3		
		EN 61000-4-2, 3, 4, 5, 6, 8, 11		
	E-mark	Certified CISPR 25; ISO 11452-2; ISO 7637-2		
Dimension(WxHxD)		200.0mm X 83.0mm X 330.1mm		
Weight		2.6 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 2. ASI-700 Series for Output 200/220/230/240 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V, Vo=200/220/230/240VAC 80% Full load (PF=1.0)

2-3-3. ASI-1000 Series Specification

Electrical	Specification	Model No.		
	Item	ASI-1000-112	ASI-1000-124	ASI-1000-148
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5 VDC	21~33 VDC	42~66 VDC
	No Load Current	<1.5 A @12VDC	<0.8 A @24VDC	<0.5 A @48VDC
	Power Saving Mode	<0.1A @12VDC	<0.06A @24VDC	<0.05A @48VDC
Output Characteristics	Continuous Output Power	1000 VA(± 3%)		
	Maximum output Power (1Min)	> 1000 VA~1150 VA (100%~115%)		
	Surge Power (1Sec)	< 1750 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	100 / 110 / 115 / 120 VAC (± 5%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		

Electrical	Specification	Model No.		
	Item	ASI-1000-112	ASI-1000-124	ASI-1000-148
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		
	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified UL 458 (UL only for GFCI receptacles)		----
	EMC standards	Certified FCC class B		
	E-mark	----		
Dimension(WxHxD)		200.0mm X 83.0mm X 372.2mm		
Weight		3.26 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 3. ASI-1000 Series for Output 100/110/115/120 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V, Vo=100/110/115/120VAC 80% Full load (PF=1.0)

2-3-4. ASI-1000 Series Specification

Electrical	Specification Item	Model No. ASI-1000-212	ASI-1000-224	ASI-1000-248
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5 VDC	21~33 VDC	42~66 VDC
	No Load Current	<1.5 A @12VDC	<0.8 A @24VDC	<0.4 A @48VDC
	Power Saving Mode	< 0.1A @12VDC	<0.05A @24VDC	<0.05A @48VDC
Output Characteristics	Continuous Output Power	1000 VA(± 3%)		
	Maximum output Power (1Min)	> 1000 VA~1150 VA (100%~115%)		
	Surge Power (1Sec)	< 1750 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	200 / 220 / 230 / 240 VAC (± 3%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		
	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified EN 60950-1		

Electrical	Specification	Model No.		
	Item	ASI-1000-212	ASI-1000-224	ASI-1000-248
Safety & EMC	EMC standards	Certified EN 55022; EN 55024; EN 61000-3-2, -3-3 EN 61000-4-2, 3, 4, 5, 6, 8, 11		
	E-mark	Certified CISPR 25; ISO 11452-2; ISO 7637-2		
Dimension(WxHxD)		200.0mm X 83.0mm X 372.2mm		
Weight		3.26 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 4. ASI-1000 Series for Output 200/220/230/240 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V, Vo=200/220/230/240VAC 80% Full load (PF=1.0)

2-3-5. ASI-1500 Series Specification

Electrical	Specification	Model No.		
	Item	ASI-1500-112	ASI-1500-124	ASI-1500-148
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5 VDC	21~33 VDC	42~66 VDC
	No Load Current	<1.8A @12VDC	<0.9 A @24VDC	<0.5 A @48VDC
	Power Saving Mode	<0.1A @12VDC	<0.05A @24VDC	<0.05A @48VDC
Output Characteristics	Continuous Output Power	1500 VA(± 3%)		
	Maximum output Power (1Min)	> 1500 VA~1730VA (100%~115%)		
	Surge Power (1Sec)	<2650 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	100 / 110 / 115 / 120 VAC (± 5%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		

Electrical	Specification	Model No.		
	Item	ASI-1500-112	ASI-1500-124	ASI-1500-148
Signal and Control	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified UL 458 (UL only for GFCI receptacles)		----
	EMC standards	Certified FCC class B		
	E-mark	----		
Dimension(WxHxD)		248.0mm X 83.0mm X 421.3mm		
Weight		4.14 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 5. ASI-1500 Series for Output 100/110/115/120 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V, Vo=100/110/115/120VAC 80% Full load (PF=1.0)

2-3-6. ASI-1500 Series Specification

Electrical	Specification Item	Model No. ASI-1500-212	ASI-1500-224	ASI-1500-248
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5 VDC	21~33 VDC	42~66 VDC
	No Load Current	<1.8A @12VDC	<0.9 A @24VDC	<0.5 A @48VDC
	Power Saving Mode	<0.1A @12VDC	<0.05A @24VDC	<0.05A @48VDC
Output Characteristics	Continuous Output Power	1500 VA(± 3%)		
	Maximum output Power (1Min)	> 1500 VA~1730VA (100%~115%)		
	Surge Power (1Sec)	<2650 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	200 / 220 / 230 / 240 VAC (± 3%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		
	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified EN 60950-1		

Electrical	Specification	Model No.		
	Item	ASI-1500-212	ASI-1500-224	ASI-1500-248
Safety & EMC	EMC standards	Certified EN 55022; EN 55024; EN 61000-3-2, -3-3 EN 61000-4-2, 3, 4, 5, 6, 8, 11		
	E-mark	Certified CISPR 25; ISO 11452-2; ISO 7637-2		
Dimension(WxHxD)		248.0mm X 83.0mm X 421.3mm		
Weight		4.14 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 6. ASI-1500 Series for Output 200/220/230/240 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V,
Vo=200/220/230/240VAC　80% Full load (PF=1.0)

2-3-7. ASI-2000 Series Specification

Electrical	Specification	Model No.		
	Item	ASI-2000-112	ASI-2000-124	ASI-2000-148
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5 VDC	21~33 VDC	42~66 VDC
	No Load Current	<1.8 A @12VDC	<0.9 A @24VDC	<0.5 A @48VDC
	Power Saving Mode	<0.1A @12VDC	<0.05A @24VDC	<0.05A @48VDC
Output Characteristics	Continuous Output Power	2000 VA(± 3%)		
	Maximum output Power (1Min)	> 2000 VA~2300 VA (100%~115%)		
	Surge Power (1Sec)	< 3500 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	100 / 110 / 115 / 120 VAC (± 5%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		

Electrical	Specification	Model No.		
	Item	ASI-2000-112	ASI-2000-124	ASI-2000-148
Signal and Control	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified UL 458 (UL only for GFCI receptacles)		----
	EMC standards	Certified FCC class B		
	E-mark	----		
Dimension(WxHxD)		248.0mm X 83.0mm X 443.3mm		
Weight		5.24 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 7. ASI-2000 Series for Output 100/110/115/120 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V, Vo=100/110/115/120VAC 80% Full load (PF=1.0)

2-3-8. ASI-2000 Series Specification

Electrical	Specification Item	Model No. ASI-2000-212	ASI-2000-224	ASI-2000-248
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5 VDC	21~33 VDC	42~66 VDC
	No Load Current	<1.8 A @12VDC	<0.9 A @24VDC	<0.5 A @48VDC
	Power Saving Mode	<0.1A @12VDC	<0.05A @24VDC	<0.05A @48VDC
Output Characteristics	Continuous Output Power	2000 VA(± 3%)		
	Maximum output Power (1Min)	> 2000 VA~2300 VA (100%~115%)		
	Surge Power (1Sec)	< 3500 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	200 / 220 / 230 / 240 VAC (± 3%) (Dip Switch Selectable)		
	Efficiency max.	89%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		
	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified EN 60950-1		

Electrical	Specification	Model No.		
	Item	ASI-2000-212	ASI-2000-224	ASI-2000-248
Safety & EMC	EMC standards	Certified EN 55022; EN 55024; EN 61000-3-2, -3-3 EN 61000-4-2, 3, 4, 5, 6, 8, 11		
	E-mark	Certified CISPR 25; ISO 11452-2; ISO 7637-2		
Dimension(WxHxD)		248.0mm X 83.0mm X 443.3mm		
Weight		5.24 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 8. ASI-2000 Series for Output 200/220/230/240 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V, Vo=200/220/230/240VAC 80% Full load (PF=1.0)

2-3-9. ASI-3000 Series Specification

Electrical	Specification	Model No.		
	Item	ASI-3000-112	ASI-3000-124	ASI-3000-148
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5 VDC	21~33 VDC	42~66 VDC
	No Load Current	<3.8 A @12VDC	<1.9 A @24VDC	<1.0 A @48VDC
	Power Saving Mode	<0.4A @12VDC	<0.2A @24VDC	<0.1A @48VDC
Output Characteristics	Continuous Output Power	3000 VA(± 3%)		
	Maximum output Power (1Min)	> 3000 VA~3450 VA (100%~115%)		
	Surge Power (1Sec)	< 6000 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	100 / 110 / 115 / 120 VAC (± 5%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		

Electrical	Specification	Model No.		
	Item	ASI-3000-112	ASI-3000-124	ASI-3000-148
Signal and Control				
	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified UL 458		----
	EMC standards	Certified FCC class A		
	E-mark	----		
Dimension(WxHxD)		255.0mm X 158.0mm X 443.3mm		
Weight		8.2 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 9. ASI-3000 Series for Output 100/110/115/120 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V, Vo=100/110/115/120VAC 80% Full load (PF=1.0)

2-3-10. ASI-3000 Series Specification

Electrical	Specification Item	Model No. ASI-3000-212	ASI-3000-224	ASI-3000-248
Input Characteristics	Voltage	12VDC	24VDC	48VDC
	Input Over-Voltage Protection	16.5 ± 0.3VDC	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	10.5 ± 0.3VDC	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	10.5~16.5 VDC	21~33 VDC	42~66 VDC
	No Load Current	<3.8 A @12VDC	<1.9 A @24VDC	<1.0 A @48VDC
	Power Saving Mode	<0.4A @12VDC	<0.2A @24VDC	<0.1A @48VDC
Output Characteristics	Continuous Output Power	3000 VA(± 3%)		
	Maximum output Power (1Min)	> 3000 VA~3450 VA (100%~115%)		
	Surge Power (1Sec)	< 6000 VA		
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)		
	Output Voltage	200 / 220 / 230 / 240 VAC (± 3%) (Dip Switch Selectable)		
	Efficiency max.	88%	89%	90%
	Short-Circuit Protection	1 Sec Shutdown		
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)		
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)		
	LED Indicator	Red / Orange / Green LED		
	Dry Contact Terminal	By a relay		
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)		
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)		
	AC Output Protection	Short-Circuit, Overload		
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)		
Environment	Operating Temp.	-20 ℃~40 ℃		
	Storage Temp.	-30 ℃~70 ℃		
	Storage Temp. & Humidity	10 ~95% RH		
Safety & EMC	Safety Standards	Certified EN 60950-1		

Electrical	Specification	Model No.		
	Item	ASI-3000-212	ASI-3000-224	ASI-3000-248
Safety & EMC	EMC standards	Certified EN 55022; EN 55024; EN 61000-3-2, -3-3 EN 61000-4-2, 3, 4, 5, 6, 8, 11		
	E-mark	Certified CISPR 25; ISO 11452-2; ISO 7637-2		
Dimension(WxHxD)		255.0mm X 158.0mm X 443.3mm		
Weight		8.2 KG		
Cooling		Temperature & Load Controlled cooling Fan		
AC Transfer Function Accessories		TR-40 (optional)		

Table 10. ASI-3000 Series for Output 200/220/230/240 VAC Specification.

Note! Normal load Condition： Vin =12.5V/25V/50V,
Vo=200/220/230/240VAC　80% Full load (PF=1.0)

2-3-11. ASI-4000 Series Specification

Electrical	Specification	Model No.	
	Item	ASI-4000-124	ASI-4000-148
Input Characteristics	Voltage	24VDC	48VDC
	Input Over-Voltage Protection	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	21~33 VDC	42~66 VDC
	No Load Current	<1.9 A @24VDC	<1.0 A @48VDC
	Power Saving Mode	<0.2A @24VDC	<0.1A @48VDC
Output Characteristics	Continuous Output Power	4000 VA(± 3%)	
	Maximum output Power (1Min)	> 4000 VA~4600 VA (100%~115%)	
	Surge Power (1Sec)	< 8000 VA	
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)	
	Output Voltage	100 / 110 / 115 / 120 VAC (± 5%) (Dip Switch Selectable)	
	Efficiency max.	88%	89%
	Short-Circuit Protection	1 Sec Shutdown	
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)	
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)	
	LED Indicator	Red / Orange / Green LED	
	Dry Contact Terminal	By a relay	
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)	
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)	

Electrical	Specification	Model No.	
	Item	ASI-4000-124	ASI-4000-148
Protection	AC Output Protection	Short-Circuit, Overload	
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)	
Environment	Operating Temp.	-20 ℃~40 ℃	
	Storage Temp.	-30 ℃~70 ℃	
	Storage Temp. & Humidity	10 ~95% RH	
Safety & EMC	Safety Standards	Certified UL 458 (Only for 115/120VAC)	----
	EMC standards	Certified FCC class A	
	E-mark	----	
Dimension(WxHxD)		255.0mm X 158.0mm X 462.0mm	
Weight		10 KG	
Cooling		Temperature & Load Controlled cooling Fan	
AC Transfer Function Accessories		TR-40 (optional)	

Table 11. ASI-4000 Series for Output 100/110/115/120 VAC Specification.

Note! Normal load Condition： Vin =25V/50V,
Vo=100/110/115/120VAC　80% Full load (PF=1.0)

2-3-12. ASI-4000 Series Specification

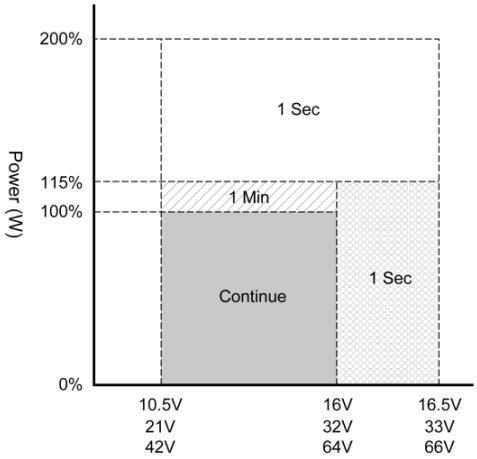
Electrical	Specification	Model No.	
	Item	ASI-4000-224	ASI-4000-248
Input Characteristics	Voltage	24VDC	48VDC
	Input Over-Voltage Protection	33 ± 0.5VDC	66 ± 1.0VDC
	Input Under-Voltage Protection	21 ± 0.5VDC	42 ± 1.0VDC
	Voltage Range	21~33 VDC	42~66 VDC
	No Load Current	<1.9 A @24VDC	<1.0 A @48VDC
	Power Saving Mode	<0.2A @24VDC	<0.1A @48VDC
Output Characteristics	Continuous Output Power	4000 VA(± 3%)	
	Maximum output Power (1Min)	> 4000 VA~4600 VA (100%~115%)	
	Surge Power (1Sec)	< 8000 VA	
	Frequency	50 / 60 Hz ± 0.5% (Dip Switch Selectable)	
Output Characteristics	Output Voltage	200 / 220 / 230 / 240 VAC (± 3%) (Dip Switch Selectable)	

Electrical	Specification	Model No.	
	Item	ASI-4000-224	ASI-4000-248
	Efficiency max.	88%	89%
	Short-Circuit Protection	1 Sec Shutdown	
	Output Waveform	Pure Sine Wave (THD < 5%@ Normal Load)	
Signal and Control	Remote Controller Panel Unit	CR-8 / CR-16 (optional)	
	LED Indicator	Red / Orange / Green LED	
	Dry Contact Terminal	By a relay	
	Remote Control Terminal	6-port Green terminal (for inverter ON / OFF)	
Protection	Input Protection	Over / Under Voltage, Reverse Polarity (Internal Fuse)	
	AC Output Protection	Short-Circuit, Overload	
	Others	Over / Under Temperature Protection (by Heat sink Temperature +80℃/-20℃)	
Environment	Operating Temp.	-20 ℃~40 ℃	
	Storage Temp.	-30 ℃~70 ℃	
	Storage Temp. & Humidity	10 ~95% RH	
Safety & EMC	Safety Standards	Certified EN 60950-1	
	EMC standards	Certified EN 55022; EN 55024; EN 61000-3-2, -3-3; EN 61000-4-2, 3, 4, 5, 6, 8, 11	
	E-mark	Certified CISPR 25; ISO 11452-2; ISO 7637-2	
Dimension (WxHxD)		255.0mm X 158.0mm X 462.0mm	
Weight		10 KG	
Cooling		Temperature & Load Controlled cooling Fan	
AC Transfer Function Accessories		TR-40 (optional)	

Table 12. ASI-4000 Series for Output 100/110/115/120 VAC Specification.

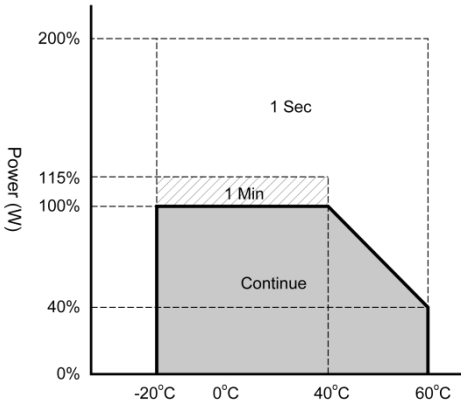
Note! Normal load Condition： Vin =25V/50V,
Vo=200/220/230/240VAC 80% Full load (PF=1.0)

2-3-13. Voltage & temperature performance



Voltage (V)
ASI700-4000
Power / Voltage Curve

Figure 1. Output power vs. input voltage



Temperature (C)
ASI700-4000
Power / Temperature Curve

Figure 2. Output power vs. input voltage

2-4. Mechanical Drawings

2-4-1. ASI series drawing

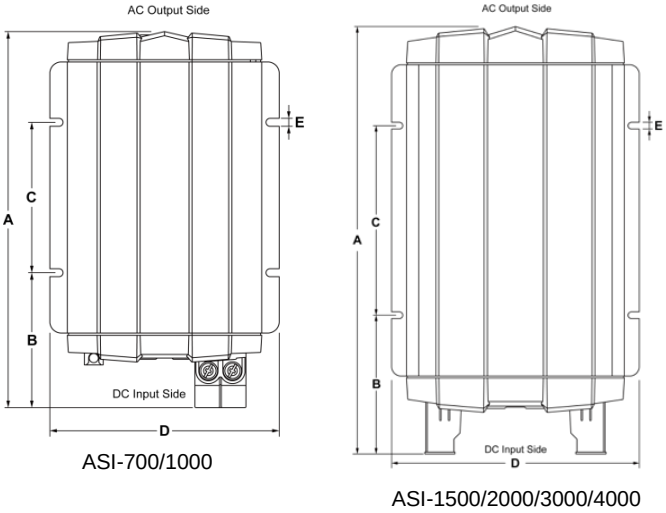


Figure 3. ASI series drawing (Top View)

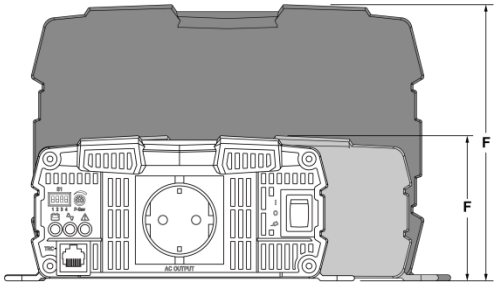


Figure 4. ASI series drawing (AC output/Front View)

Model	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)
ASI-700	330.1	118.5	132	200	7	83
ASI-1000	372.2	107.5	196	200	7	83
ASI-1500	421.3	133.2	196	248	7	83
ASI-2000	443.3	144.2	196	248	7	83
ASI-3000	443.3	144.2	196	255	7	158
ASI-4000	462	153.5	196	255	7	158

Table 13. ASI Series Dimension

3. Installation and Maintenance

3-1. AC Output Side (Front Panel) Introduction

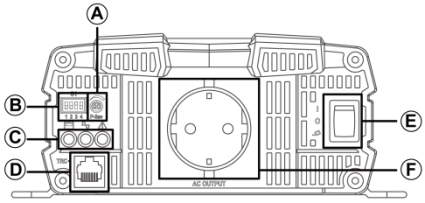


Figure 5. ASI-700/1000 AC output panel view

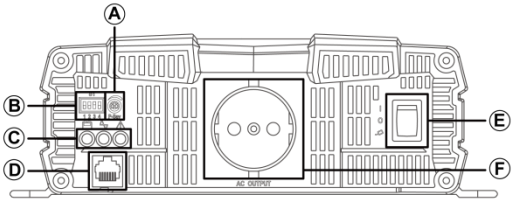


Figure 6. ASI-1500/2000 AC output panel view

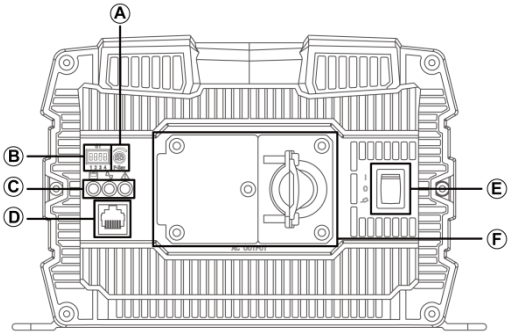


Figure 7. ASI-3000/4000 AC output panel view

Model	ASI-700	ASI-1000	ASI-1500	ASI-2000	ASI-3000	ASI-4000
Ⓐ	Saving power adjustment					
Ⓑ	Function switch					
Ⓒ	Function LED					
Ⓓ	TRC port (RJ45)					
Ⓔ	Main switch					
Ⓕ	AC output socket				AC output terminal	

Table 14. ASI Series AC output side introduction

3-1-1. Main Switch

The 3-stage rocker switch Ⓔ is for turning on, turning off and remote mode.

3-1-2. LED Indicator

3-1-2-1. Input voltage level: to display Input Voltages

LED status Ⓒ	DC 12V	DC 24V	DC 48V
Red	< 11.0V	< 22.0V	< 44.0V
Orange	11.0 ~ 11.5V	22.0 ~ 23.0V	44.0~46.0V
Green	11.5 ~ 15.0V	23.0 ~ 30.0V	46.0~60.0V
Orange	15.0 ~ 15.5V	30.0 ~ 31.0V	60.0~62.0V
Red	>15.5V	>31.0V	>62.0V

Table 15. Input Voltage Level LED Indicator

3-1-2-2. Output Load Level to display AC Loads (PF=1)

LED status Ⓒ	Green	Orange	Red
ASI-700	0 ~ 700 VA	700 ~ 805 VA	> 805 VA
ASI-1000	0 ~ 1000 VA	1000 ~ 1150 VA	> 1150 VA
ASI-1500	0 ~ 1500 VA	1500 ~ 1725 VA	> 1725 VA
ASI-2000	0 ~ 2000 VA	2000 ~ 2300 VA	> 2300 VA
ASI-3000	0 ~ 3000 VA	3000 ~ 3450 VA	> 3450 VA
ASI-4000	0 ~ 4000 VA	4000 ~ 4600 VA	> 4600 VA

Table 16. Output Load Level LED Indicator

3-1-2-3. Inverter Status to display Fault condition

LED status Ⓒ	Status	Recovery point
Green	Normal	
Red	OCP / OLP (AC output short and over load)	
Red Blink	UVP (Input DC voltage under spec)	12.5V @ DC12V system 25V @ DC24V system 50V @ DC48V system
Red Fast Blink	OVP (Input DC voltage over spec)	14.5V @ DC12V system 29V @ DC24V system 58V @ DC48V system
Orange	Device startup process abnormal	—

LED status Ⓒ	Status	Recovery point
Orange Fast Blink	UTP (Heat sink temp. under -20 degree)	< 0 degree C
Orange Slow Blink	OTP (Heat sink temp. over 80 degree)	60 degree C (heat sink temperature)

Table 17. Inverter LED Status Indicator

3-1-3. Function Switch Introductions

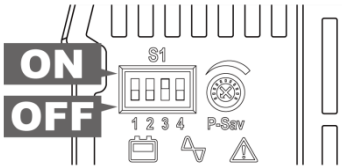


Figure 8. DIP switch ON/OFF position

3-1-3-1. Function Switch Definition

Dip Switch Ⓑ	Function
S1	Voltage select
S2	Voltage select
S3	Frequency Select
S4	Power saving ON/OFF

Table 18. Function Switch Definition

3-1-3-2. Output voltage selection (S1&S2)

Output voltage	S1	S2
100V/200V	OFF	OFF
110V/220V	ON	OFF
115V/230V	OFF	ON
120V/240V	ON	ON

Table 19. Function Switch definition: output voltage selection

Note! 100V series can be selected between 100/110/115/120VAC, and 200V series can be selected between 200/220/230/240VAC.

3-1-3-3. Output Frequency Selection (S3)

Frequency	S3
50Hz	OFF
60Hz	ON

Table 20. Function Switch definition: Output Frequency selection

3-1-3-4. Power Saving Selection (S4)

Saving function	S4
Power Saving OFF	OFF
Power Saving ON	ON

Table 21. Function Switch definition: Power Saving selection

3-1-3-5. Power Saving Load Adjustment

User can use variable resistor (VR) to set the input and wake up power saving threshold according to the load condition, and the setting range shows below:

Ⓐ	Input Saving Power (Min)	Saving Wake up Power (Min)
ASI-700	<20 VA	>40 VA
ASI-1000	<20 VA	>40 VA
ASI-1500	<20 VA	>40 VA
ASI-2000	<20 VA	>40 VA
ASI-3000	<40 VA	>60 VA
ASI-4000	<40 VA	>60 VA

Table 22. Power saving setting range (Min)

Ⓐ	Input Saving Power (Max)	Saving Wake up Power (Max)
ASI-700	<110 VA	>160 VA
ASI-1000	<110 VA	>160 VA
ASI-1500	<110 VA	>160 VA
ASI-2000	<110 VA	>160 VA
ASI-3000	<240 VA	>280 VA
ASI-4000	<240 VA	>280 VA

Table 23. Power saving setting range (Max)

3-1-4. TRC Port (for optional kits TR-40, RJ-45)

Pin Number	Signal Description Ⓓ	
1	Reserved	--
2	PH-L	Zero-Crossing Signal
3	PH-N	Zero-Crossing Signal
4	Bypass	Transfer Relay Driver Signal
5	12V	Internal power for TR40 controller
6	5V	Internal power for TR40 controller
7	GND	The same polarity and the negative battery
8	Reserved	--

Table 24. ASI Series TRC Port : RJ-45.

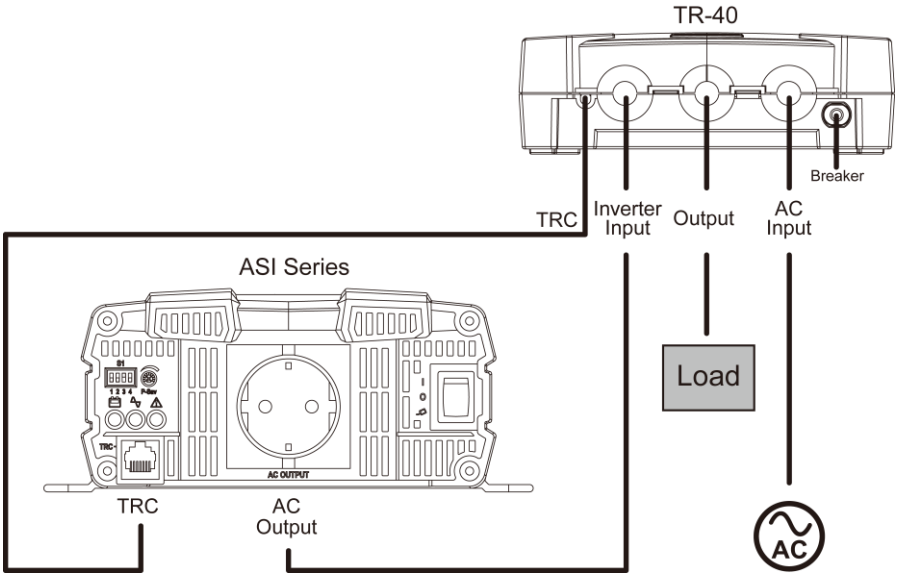
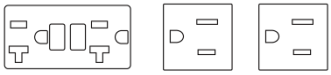
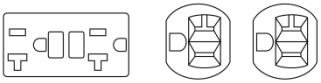
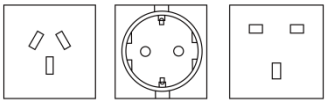


Figure 9. Wiring between ASI series and TR-40

Note! TR-40 user manual

3-1-5. AC output Interface

3-1-5-1. ASI-700/1000/1500/2000 AC output interface

Socket Type Ⓕ	Applicable Model
 North America (GFCI) NEMA 5-15R	ASI-700/1000/1500-112/124/148
 North America (GFCI) NEMA 5-20R	ASI-2000-112/124/148
 Australia / New Zealand Continental European UK	ASI-700/1000/1500/2000-212/224/248

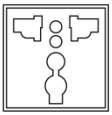
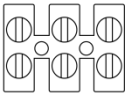
Socket Type Ⓕ	Applicable Model
 Universal	ASI-700/1000/1500/2000-112/124/148 ASI-700/1000/1500/2000-212/224/248
 Hard Wire	ASI-3000-112/124/148/212/224/248 ASI-4000-124/148/224/248

Table 25. ASI Series AC Socket vs. Model

3-1-5-2. ASI-3000/4000 AC output interface

Terminal Ⓕ		Wire color	Wire length / gauge
AC terminal	Line (L)	Black	Within 16 feet / AWG# 200-240VAC: AWG12 100-120VAC: AWG10
	Neutral (N)	White	
FG (Ground)		Green / Yellow or Bare copper	26~32 feet / AWG# 10 ~ 12

Table 26. ASI-3000/4000 Series AC output wiring

3-2. DC Input Side (Rear Panel) Introduction

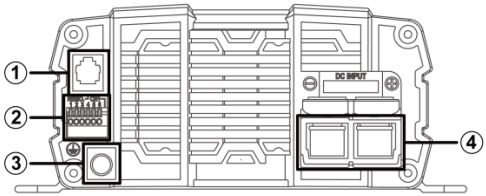


Figure 10. ASI-700/1000

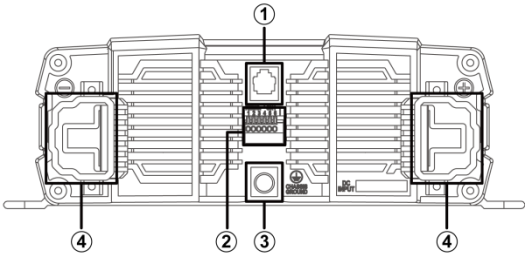


Figure 11. ASI-1500/2000

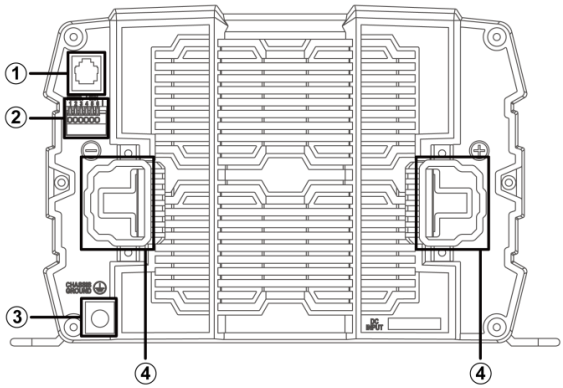


Figure 12. ASI-3000/4000

Model	ASI-700	ASI-1000	ASI-1500	ASI-2000	ASI-3000	ASI-4000
①	Remote port (RJ11)					
②	Remote control green terminal					
③	Chassis ground					
④	DC input connector					

Table 27. Series DC input side introduction

3-2-1. Remote Port (RJ-11)

The ASI Series Inverter can be compatible with CR-8, and CR-16 remote control via RS-232 Communication.

Before using the remote control, make sure the main switch on inverter must be at " REMOTE" position.

Pin Number	Signal Description ①	
1	Reserved	--
2	GND	The same polarity as the battery negative side
3	RXD	RS232 RXD
4	TXD	RS232 TXD
5	RMT	Remote controller panel (positive)
6	VCC	Internal power for remote controller

Table 28. ASI Series Remote Port : RJ-11

3-2-2. Remote Control Green Terminal

Remote control green terminal ② may be connected to a Form C relay for “FAULT” indication. When “FAULT” occurs, the relay switches.

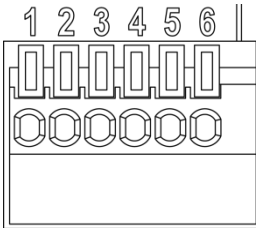


Figure 13. Remote control terminal

Item	Description	Item	Description
1	Dry contact (Normal Open)	4	Enable+ (ENB)
2	Common	5	Enable- (ENB)
3	Dry contact (Normal Closed)	6	Ground

Table 29. Dry contact terminal definition

Note! Pin-6 is the same polarity with battery negative electrode.

Note! Fault conditions include Input under / over voltage, output short circuit / over load, over / under temperature.

Caution! Please follow the following steps for the installation

- Before installing the inverter, ensure the main switch is at “OFF”
- Before using the remote function, ensure main switch pressed toward “REMOTE”
- Ensure that the remote contact are OFF.
- Use 20 ~ 24 #AWG wire to connect the remote control terminals

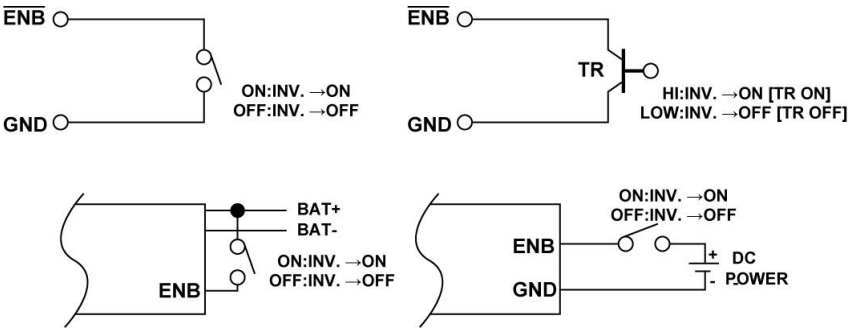


Figure 14. Wiring for control

3-2-3. General instruction before DC Input

3-2-3-1 Before installation:

The DC cables should be as short as possible (less than 6 feet / 1.8 meters ideally)

The size of the cable should be thick enough to limit the voltage drop to less than 2% when carrying the maximum input current to prevent frequent low-input voltage warnings, and shutdown.

UVP (under Voltage Protection) warning may result if there is excessive Voltage drop across the DC cables between the batteries and the inverter. Increasing your DC cable size will hep improving the situation.

Batteries are capable of providing very large currents in case of short circuit. In case there is a short circuit in the cable run between the batteries and the input terminals of the inverter, it will result in overheating / melting of the cables and consequent risk of fire and injury. To Prevent possibility of this hazard, use Very Fast Acting DC fuse in line with the positive cable. The fuse should be as close to the positive battery terminal as possible. Use Bussmann ANN series fuses (will also require Fuse Block 4164) or equivalent.

The following sizes of cables and fuses are recommended for up to 6 ft. distance between the batteries and the inverter.

Model	Wire AWG	Inline fuse
ASI-700-112 / 212	#6	≧150A
ASI-700-124 / 224	#10	≧80 A
ASI-700-148 / 248	#14	≧50 A
ASI-1000-112 / 212	#2	≧225A
ASI-1000-124 / 224	#8	≧125A
ASI-1000-148 / 248	#12	≧80A
ASI-1500-112 / 212	#1/0	≧350A
ASI-1500-124 / 224	#4	≧175A
ASI-1500-148 / 248	#10	≧90A
ASI-2000-112 / 212	#2/0	≧500A
ASI-2000-124 / 224	#2	≧225A
ASI-2000-148 / 248	#8	≧150A
ASI-3000-112 / 212	#4/0	≧700A
ASI-3000-124 / 224	#1/0	≧350A
ASI-3000-148 / 248	#4	≧175A
ASI-4000-124 / 224	#2/0	≧500A
ASI-4000-148 / 248	#2	≧275A

Table 30. ASI Series Wiring Cable diameter and Inline Fuse

3-2-3-2. Connection the DC cable

Connect DC input terminals to 12V / 24V /48V battery or other DC power source [+] is positive, [-] is negative. Reverse polarity connection can blow the internal fuse and may damage the inverter permanently.

Figure 15. DC cable connection

Warning! Make sure that all the DC connections are tight (torque to 9 – 10 ft-lbs, 11.7 – 13 Nm). Loose connections could result in overheating and can be a potential hazard.

Warning! The recommended inline fuse should be installed as close to the battery positive terminal as possible failure to use a fuse on the “+” cable running between the inverter and battery may cause damage to the cable / inverter and will void warranty.

Also, only use high quality copper wire and keep the cable length short which is a maximum of 3 - 6 feet.

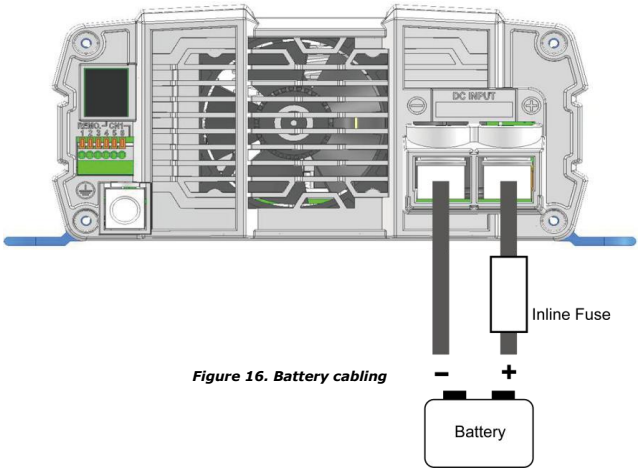


Figure 16. Battery cabling

3-2-4. Chassis Ground
Must be connected to earth ground prior to making any other connections to the equipment.

3-3. Maintenance

Make sure that the fan vents are not blocked.

Use a vacuum cleaner to remove any dust from the fan area
When cleaning the case or front panel, use a soft, dry cloth, only. If the case or front panel is very dirty, use a neutral, non-abrasive detergent. Do not use alcohol or ammonia based solutions.

A qualified service technician should perform regular service, and relocation of the inverter. Avoid spilling liquid on the inverter.

4. Operation

4-1. Connecting the input power

Before making the DC input side connections ④, the main switch Ⓔ must be at “OFF”.

4-2. Connecting the loads

Calculate the total power consumption of the output load. Make sure that the total power consumption does not exceed the rated power.

If the total power consumption over the rated power of the inverter, remove the non-critical: loads until the total power consumption is below the rated power.

4-3. Switch ON Inverter

Set the power switch to the “ON” position Ⓔ. The inverter will carry out self-diagnosis and, the LED’s will also appear various colors. Set the power switch to the “OFF” position Ⓔ. The inverter stops and all the lights that are on will go off.

4-4. Protection Mechanism

Model	Over Voltage (DC)		Under Voltage Alarm	Under Voltage	
	Shutdown	Restart		Shutdown	Restart
12V	16.5V ± 0.3V	14.5V± 0.3V	11V ± 0.3V	10.5V ± 0.3V	12.5V± 0.3V
24V	33V ± 0.5V	29V ± 0.5V	22V± 0.3V	21V ± -0.5V	25V ± 0.5V
48V	66 ± 1V	58V ± 1V	44V± 0.3V	42V ± 1V	50 ± 1V

Table 31. Protection Mechanism

Model	Over temperature protection	
	Shutdown	Restart
12V	80	60
24V		
48V		

Table 32. Over Temperature Protection Mechanism

5. RS-232 Communication and Operation

5-1. RS232 Port

RS-232 Port : Serial port monitoring and control through computer interface.

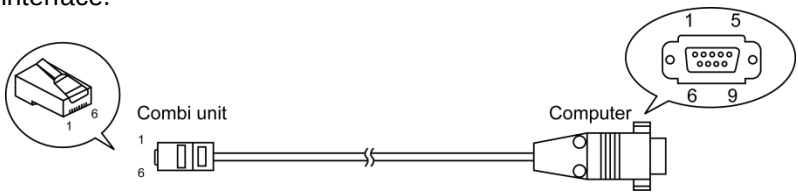


Figure 17. RS-232 cable

ASI Series		Computer	
PIN Number	Description	PIN Number	Description
1	Not used	Not used	1
2	GND	RXD	2
3	RXD	TXD	3
4	TXD	Not used	4
5	Remo Control	GND	5
6	VCC	Not used	6
		Not used	7

ASI Series		Computer	
PIN Number	Description	PIN Number	Description
		Not used	8
		Not used	9

Table 33. RS232 interface definition

5-2. RS232 Port Operating

The following steps show the connection among inverter and computer.

Step 1 Connect the RS-232 port to the ASI series unit on the front panel

Step 2 Run the computer communication program

Step 3 Set the transmission protocol
Byte structure: START-BIP – 8 BIT DATA-STOP BIT
Baud rate: 4800

Step 4 Select the COM port and start the operation

5-3. Example of RS232 Port Operating

5-3-1. RS-232 command format

This unit uses high-level language commands starts with CR (0DH) and LF(0AH) as the end of the command, The system would interpret and execute the command only after these two characters are received. After the unit executes the command, it would send a response string to the computer The response string is as follows:

=> CR LF: Command executed successfully

?> CR LF: Command error, not accepted

! > CR LF: Command correct but execution error (e.g. parameters out of range)

5-3-2. Command format

The following table shows the useful command to operate ASI series.

<table>
<tr><th>Function</th><th>Command and description</th></tr>
<tr><td>Turn ON / OFF ASI series</td><td>Format : Power <value>
<value> can be one of the following.
“0” : Power OFF
“1” : Power ON</td></tr>
<tr><td>Query the ASI series output frequency</td><td>Format: FRQ?</td></tr>
<tr><td>Query the ASI series output voltage</td><td>Format: VINV?</td></tr>
<tr><td>Query the ASI series output current</td><td>Format: IINV?</td></tr>
<tr><td>Query the ASI series status</td><td>Format: ERR? (ASI700~2000)
<table>
<tr><th>Bit</th><th>Description</th></tr>
<tr><td>BIT0</td><td>0: No OLPL Protection
1: OLPL Protection</td></tr>
<tr><td>BIT1</td><td>0:No Sof Fail Protection
1:SofFail Protection</td></tr>
<tr><td>BIT2</td><td>0:No Poff Protection
1:Poff Protection</td></tr>
<tr><td>BIT3</td><td>0:No UVP Protection
1:UVP Protection</td></tr>
<tr><td>BIT4</td><td>0:NoOVP Protection
1:OVP Protection</td></tr>
<tr><td>BIT5</td><td>0:No OLPM Protection
1: OLPM Protection</td></tr>
<tr><td>BIT6</td><td>0:No OLPH Protection
1: OLPH Protection</td></tr>
<tr><td>BIT7</td><td>0:No OTP Protection
1: OTP Protection</td></tr>
<tr><td>BIT8</td><td>0:No UTP Protection
1: UTP Protection</td></tr>
<tr><td>BIT9</td><td>0:No OOCP Protection
1: OOCP Protection</td></tr>
</table>
Format: ERR? (ASI-3000~4000)
<table>
<tr><th>Bit</th><th>Description</th></tr>
<tr><td>BIT0</td><td>0: No ID Fail
1: ID Fail</td></tr>
<tr><td>BIT1</td><td>0:No Sof Fail Protection
1:SofFail Protection</td></tr>
<tr><td>BIT2</td><td>0:No PLL Fail
1:PLL Fail</td></tr>
<tr><td>BIT3</td><td>0:No Poff Protection
1:Poff Protection</td></tr>
<tr><td>BIT4</td><td>0:No Short Protection
1:Short Protection</td></tr>
<tr><td>BIT5</td><td>0:No OOCP Protection
1: OOCP Protection</td></tr>
</table></td></tr>
</table>

<table>
<tr><th>Function</th><th>Command and description</th></tr>
<tr><td></td><td>
<table>
<tr><td>BIT6</td><td>0:NoOVP Protection
1:OVP Protection</td></tr>
<tr><td>BIT7</td><td>0:No UVP Protection
1:UVP Protection</td></tr>
<tr><td>BIT8</td><td>0:No OTP Protection
1: OTP Protection</td></tr>
<tr><td>BIT9</td><td>0:No UTP Protection
1: UTP Protection</td></tr>
<tr><td>BIT10</td><td>0:No OLPL Protection
1: OLPL Protection</td></tr>
<tr><td>BIT11</td><td>0:No OLPH Protection
1: OLPH Protection</td></tr>
</table>
</td></tr>
<tr><td>Query the ASI series DC input voltage of the battery</td><td>Format: VBAT?</td></tr>
<tr><td>Query the ASI series output power</td><td>Format: PINV?</td></tr>
<tr><td>Reset default</td><td>Format:*RST</td></tr>
<tr><td>Select the Setup Menus with the help of Function Codes</td><td>Format : FUNC <Function Code>
<table>
<tr><th>Function code</th><th>Setting Menu</th></tr>
<tr><td>0</td><td>OVP setting</td></tr>
<tr><td>1</td><td>OVP Recovery</td></tr>
<tr><td>2</td><td>UVP Setting</td></tr>
<tr><td>3</td><td>UVP Recovery</td></tr>
<tr><td>4</td><td>UV Alarm</td></tr>
<tr><td>5</td><td>RS-232
Baud-rate</td></tr>
</table>
</td></tr>
<tr><td>Query the functions No</td><td>Format: FUNC?</td></tr>
<tr><td>Query the setting value of the function</td><td>Format: SETT?</td></tr>
<tr><td>Set or adjust the value of the function</td><td>Format: SETT <value></td></tr>
</table>

Table 34. RS-232 interface command

The following data shows the function code detail setting value.

5-3-2-1. FUN 0: OVP setting

SETT <value>	Default	Model
150 ~ 165 @100=1V	16.5V <165>	ASI series-112 / 212
300 ~ 330 @100=1V	33.0V <330>	ASI series-124 / 224
600 ~ 640 @100=1V	64.0V <640>	ASI series-148 / 248

Table 35. OVP setting

5-3-2-2. FUN 1 : OVP Recovery

SETT <value>	Default	Model
135 ~ 145 @100=1V	14.5V <145>	ASI series-112 / 212
270 ~ 290 @100=1V	29.0V <290>	ASI series-124 / 224
540 ~ 580 @100=1V	58.0V <580>	ASI series-148 / 248

Table 36. OVP recovery

5-3-2-3. FUN 2 : UVP setting

SETT <value>	Default	Model
105 ~ 115 @100=1V	10.5V <105>	ASI series-112 / 212
210 ~ 230 @100=1V	21.0V <210>	ASI series-124 / 224
420 ~ 460 @100=1V	42.0V <420>	ASI series-148 / 248

Table 37. UVP setting

5-3-2-4. UVP Recovery

SETT <value>	Default	Model
125 ~ 135 @100=1V	12.5V <125>	ASI series-112 / 212
250 ~ 270 @100=1V	25.0V <250>	ASI series-124 / 224
500 ~ 540 @100=1V	50.0V <500>	ASI series-148 / 248

Table 38. UVP recovery

5-3-2-5. FUN 4 : UV Alarm

SETT <value>	Default	Model
105 ~ 115 @100=1V	10.5V <115>	ASI series-112 / 212
210 ~ 230 @100=1V	21.0V <210>	ASI series-124 / 224
420 ~ 460 @100=1V	42.0V <420>	ASI series-148 / 248

Table 39. UV alarm

5-3-2-6. FUN 5 : RS-232 Baud rate

SETT <value>	Default	Model
0	3	600
1		1200
2		2400
3		4800
4		9600

Table 40. RS-232 baud rate

5-3-2-7. FUN 6 : Retry time

SETT <value>	Default
0	3
1	
2	
3	
4	

Table 41. retry time

6. Information

6-1. Warning

Warning! Do not open or disassemble the ASI series Inverter. Attempting to service the unit may cause risk of electrical shock or fire.

6-2. Warranty

We guarantee this product against defects in materials and workmanship for a period of 24 months from the date of purchase. In case you need to repair or replace any defective power inverters, please contact AAP GLOBAL local distributor.

Please note that we are only responsible for ensuring our products are operational before delivering. This warranty will be considered void if the unit has been misused, altered, or accidentally damaged. AAP GLOBAL is not liable for anything that occurs as a result of the user’s fault.

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